

MID OCEAN BRANDS B.V.  
7/F, KINGS TOWER, 111 KING LAM STREET, CHEUNG SHA WAN, KOWLOON, HONG KONG

Sample Description : SUBLIMATION MUG  
Style/ Item No. : MO8040  
Manufacture : 115649  
Country of Origin : CHINA

As above test item and its relevant information regarding to the submission are provided and confirmed by the applicant. SGS is not liable to either the test item or its relevant information, in terms of the accuracy, suitability, reliability or/and integrity accordingly.

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Sample Receiving Date : Nov 24, 2022  
Test Performing Date : Nov 24, 2022 to Nov 29, 2022

Test Requested	Test Result
BS EN 15284:2007 Materials and Articles in Contact with Food Stuffs-Test Method for The Resistance to Microwave Heating of Ceramic, Glass, Glass-Ceramic or Plastics Cookware	Pass
Mechanical Dishwashing Resistance of Utensils-Rapid Test for Domestic Ceramic Articles(BS EN 12875-4:2006)	For Data Only

Remark: Unless otherwise stated the results shown in this test report refer only to the sample(s) tested.

Signed for and on behalf of  
SGS-CSTC Standards Technical Services (Qingdao) Co., Ltd.



Zhou Xinkuan, SK  
Authorized Signatory



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Test Conducted:

**BS EN 15284:2007 - Materials and articles in contact with food stuffs- Test method for the resistance to microwave heating of ceramic, glass, glass-ceramic or plastics cookware**

Number Of Tested Samples:	3 Pieces
Sample Material:	Ceramic
Microwave power output:	650W
Short period time (for 72 000 J):	110s
Long period (for 468 000 J):	720s
Test Procedure:	<ol style="list-style-type: none"> <li>1. Apply a stain to the surface of the test specimen and wash clear.</li> <li>2. Visually check that the surface is not damaged. Note any small faults prior to testing.</li> <li>3. Except for articles made from glass or glass-ceramic, immerse the test specimen in water at a temperature of <math>(20 \pm 3) ^\circ\text{C}</math> for one hour and then wipe the surface dry with a cloth.</li> <li>4. Pour <math>(125 \pm 2, 5)</math> ml of water into each water container and place at the back of the oven so as not to interfere with the turntable.</li> <li>5. Place the test specimen at the centre of the turntable for the short heating period test. If electrical arcing begins IMMEDIATELY SWITCH OFF THE OVEN. Terminate the test and state in the test report that at the onset of electrical arcing the test was terminated.</li> <li>6. After the cycle is completed, open the oven door and, if applicable, using the surface temperature measuring apparatus, find and record the highest temperature of the handle. When additional data is required, follow this procedure to find the highest surface temperature. Ensure that this process takes no longer than 45 s.</li> <li>7. Immediately following 6 set the oven for the long period and restart.</li> <li>8. After completion, when additional data is required, record the highest surface temperature (in no more than 45 s). Remove the test specimen from the oven and allow it to cool on an insulated surface to prevent thermal shock.</li> <li>9. Apply stain to the test specimen and wash clear.</li> <li>10. Visually inspect the test specimen for damage according to the criteria in Table 1.</li> <li>11. Repeat the test using the different article shapes in the set.</li> </ol>



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<b>Test Requirement:</b>	<ol style="list-style-type: none"> <li>1. Record the highest temperature for each item tested in a set.</li> <li>2. Record any damage that has occurred to individual items.</li> <li>3. Record any arcing, temperature limits and damage. <ul style="list-style-type: none"> <li>● If arcing occurs (5), the article fails the test and is unsuitable for use in a microwave oven.</li> <li>● The maximum surface temperature of handles after the short period heating (6) shall not exceed the following limit values:  ceramic, glass-ceramic or glass: 56 °C;  plastics: 60 °C.</li> </ul> </li> <li>4. If any damage occurs (according to the criteria in 10), the article fails the test and is unsuitable for use in a microwave oven.</li> </ol>
<b>Test Result:</b>	<b>Pass</b> (The maximum surface temperature of handles after the short period heating: <u>34 °C</u> )

**Remark:**

1. Pass= No damage listed in Table 1 were found.

**Table 1 – Inspection criteria**

Material	Cracking	Crazing	Scaling	Colour	Melting	Deform action	Suitability for re-use	Charring
Ceramic	+	+(a)	+(b)	+(c)				
Glass, glass-ceramic	+		+(b)	+(c)				
Plastics	+			+(c)	+(d)	+(e)	+	+

(+) = to be inspected  
a refers to the glaze  
b refers to on-glaze decoration  
c if several colours are present on one article to be inspected, the colour with the greatest change shall be chosen  
d article shall not be too soft to handle  
e article shall be washable and stain resistant



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**Test Data:**

**Test result for short heating period:**

	Sample 1	Sample 2	Sample 3
The maximum handle temperature/°C	34	33	33
Side Surface /°C	41	42	40
Bottom Surface /°C	42	43	42
Damage	No	No	No
Any arcing, temperature limits	No	No	No

The maximum surface temperature of handles after the short period heating shall not exceed the following limit values:

Ceramic, glass-ceramic or glass: 56°C;  
Plastics: 60°C.

**Test result for long heating period:**

	Sample 1	Sample 2	Sample 3
Side Surface /°C	102	98	94
Bottom Surface /°C	113	112	110
Damage	No	No	No
Any arcing, temperature limits	No	No	No



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**BS EN 12875-4: 2006 Mechanical dishwashing resistance of utensils - Rapid test for domestic ceramic articles**

1) Scope: The European Standard specifies a rapid method for testing the dishwashing resistance of ceramic articles intended for domestic use. It does not define the number of dishwashing cycles that any given product should withstand.

2) Product Category: Ceramic tableware

3) Number of tested sample: 4 pieces

4) Number of Controlled Sample: 1 piece

5) Procedure

Clause	Test item	Test method/Requirement
7.1	Preparation of test specimens	Preparation of test specimens
7.1.1		Remove any surface contamination from the test specimens.
7.1.2		Place the test specimens in the inspection site and examine them with normal corrected vision from a distance of (30±10) cm, while the viewing angle is changed. All test specimens of a given type shall be of comparable quality in gloss and colour; discard any specimens that are of inferior quality. Retain one specimen as an untested reference standard.
7.2	Immersion of test specimens	Immersion of test specimens
7.2.1		Fill the tank with sufficient water to completely cover the specimens. Ensure that the total ware surface area to test solution volume does not exceed 130 cm <sup>2</sup> /l.
7.2.2		Cover the tank and adjust the water bath temperature to give a test tank temperature of (75±1) °C, record the tank temperature.
7.2.3		Add sufficient specified detergent to make sure the concentration of detergent is 0.5% (m/m) of solution in the test tank. Stir well to disperse the detergent. Immediately lower the test specimens, in the racks, into the tank and cover with the lid.
7.2.4		After 16 h±10 min, record the temperature in the tank and remove the test specimens. Rinse the test specimens in hot water, rub dry with a clean cloth (the rubbing action will also remove any loose colour).
7.2.5		Examine the specimens as described in 7.1.2, comparing tested items with the corresponding untested reference standards and report any changes in gloss or colour using the method described in EN 12875-2.
7.2.6		Repeat the immersion procedure for a further 16 h±10 min using fresh detergent solution. Remove the test specimens, rinse and dry them.
7.2.7		Re-examine the specimens after a total of 32 hours immersion. Report any changes in gloss or colour.



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6) Test result:

After 16 hours

Products		Color	Gloss	Resistant deposits and iridescent layers	Other aspects
1	Inspector1	0	0	0	0
	Inspector2	0	0	0	0
2	Inspector1	0	0	0	0
	Inspector2	0	0	0	0
3	Inspector1	0	0	0	0
	Inspector2	0	0	0	0
4	Inspector1	0	0	0	0
	Inspector2	0	0	0	0
Average	Inspector1	0	0	0	0
	Inspector2	0	0	0	0

After 32 hours

Products		Color	Gloss	Resistant deposits and iridescent layers	Other aspects
1	Inspector1	0	0	0	0
	Inspector2	0	0	0	0
2	Inspector1	0	0	0	0
	Inspector2	0	0	0	0
3	Inspector1	0	0	0	0
	Inspector2	0	0	0	0
4	Inspector1	0	0	0	0
	Inspector2	0	0	0	0
Average	Inspector1	0	0	0	0
	Inspector2	0	0	0	0



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Note:

Table 1 – Inspection criteria

	Colour(1)	gloss	Clouding	Resistant deposits and iridescent layers(2)	Other aspects
Ceramic tableware	+	+		+	+(3)(4)(5)
(+) = to be inspected (1) If several colours are present on one article to be inspected, the colour with the greatest change shall be chosen. (2) For the elimination of easily removable deposits. (3) e.g. crazing. (4) The adherence of decorations shall be tested by repeated wiping with a moist cloth under slight pressure. (5) Abrasion which is caused by friction during the dishwasher treatment shall be disregarded.					

Table 2 – Evaluation of inspection criteria

Classification	Rating
0	No visible change
1	First discernible change
2	Clearly visible change



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### Sample Photo:



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# Test Report

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Report No. : AGC05443230412-001

**SAMPLE NAME** : Sublimation mug  
**MODEL NAME** : MO8040  
**APPLICANT** : MID OCEAN BRANDS B.V  
**STANDARD(S)** : Please refer to the following page(s).  
**DATE OF ISSUE** : Jun. 07, 2023

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Report No.: AGC05443230412-001

Applicant : MID OCEAN BRANDS B.V  
Address : 7/F, Kings Tower, 111 King Lam Street, Cheung Sha Wan, Kowloon, Hong Kong.  
Test Site : 6/F., Building 2, Sanwei Chaxi Industrial Park, Sanwei Community, Hangcheng Street, Bao'an District, Shenzhen, Guangdong, China

**Report on the submitted sample(s) said to be:**

Sample Name : Sublimation mug  
Model : MO8040  
Vendor code : 115649  
Country of Origin : CHINA  
Country of Destination : EUROPE  
Sample receiving state : Normal  
Sample Received Date : Apr. 19, 2023  
Testing Period : Apr. 19, 2023 to Jun. 07, 2023  
Test Requested : Selected test(s) as requested by client.

**Test Requested:**

Mechanical dishwashing safe test

**Conclusion**

Pass

Approved by: Reed

Qinlian zhi, Reed

Laboratory Supervisor

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## Report Revise Record

Report Version	Issued Date	Valid Version	Notes
/	Jun. 07, 2023	Valid	Initial release

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**The photo of the sample**

The photo of AGC05443230412-001 is for use only with the original report.

**Test Point Description**

Test point	Test point description
1	Sublimation mug

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**Test Results:**

**Mechanical dishwashing safe test**

**Requirement:** If there is no noticeable change in appearance (e.g. color, size and shape) and function after testing, it should be “PASS”.

<p><b>Test Result of mechanical dishwashing safe test:</b></p>		
<p>Sample No.:1          Test method: Refer BS EN 12875 -1-2005          Washing temperature: 60°C          Number of cycle: 125 cycles          Number of tested sample: 3 pc(s).          Number of control sample: 2 pc(s).</p>		
<p>For all tested ceramic or glass enamel articles:          No visible change of color and gloss was found on the tested samples after wash.          No visible deposit or iridescent layer was found on the tested samples after wash.          No cracking was found on the tested samples after wash.          No decoration was detached after wash.</p>		
<p>There should no noticeable change in appearance (e.g. color, size and shape) and function after testing.</p>		

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